Technical Data



Performance you can trust

Accu-Lube® LB-2000 Micro Metalworking Lubrication System

Accu-Lube[®] **LB-2000** is a premium performance micro-lubricant designed to be used in conjunction with the Accu-Lube[®] **Micro-Lubrication system.** It is formulated from a unique blend of highly refined natural base oils to provide "**near dry**" machining operations. LB-2000 is suitable for heavy-duty cutting operations on ferrous and non-ferrous materials.

The Accu-Lube[®] **Micro-Lubrication system** is a revolutionary approach to regulating the supply of lubricant to the cutting zone. The precisely controlled delivery maximises cutting tool performance whilst minimising fluid usage and reducing costs.

Features

- Cleaner machining operations reduced degreasing costs.
- Reduced fluid consumption.
- Manufactured from renewable sources.
- Natural base non irritating, non toxic.
- Contains no Biocide, Sulphur, Nitrite and Chlorine.
- Suitable for ferrous and non-ferrous materials.
- No waste disposal.
- Improved tool life.
- No component staining.

Applications

- · General machining.
- Drilling and tapping of holes up to 16mm diameter.
- Sawing of solids up to 15 in diameter.
- Broaching and spline rolling.

Note: Accu-Lube[®] LB-2000 should be cleaned off components prior to heat treatment.

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www.rocol.com

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Registered Company No. 559693 VAT No. 742 0531 67 Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

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Accu-Lube® LB-2000

Appearance	Clear blue/green liquid
Odour	Mild
Viscosity at 40°C	36cSt
Density at 20°C	0.90 g/cm ³
Storage	Store at normal ambient temperature
	(5 to 30°C)
Dook Circo Port Codes	F In 74000
Pack Sizes – Part Codes	5 ltr - 74006 200 ltr - 74009

Date: Jan-09

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