

Performance you can trust

## ULTRAFORM™ ADVANTAGE High Performance, Chlorine Free Cold Metal Forming Lubricant

**ULTRAFORM™ ADVANTAGE is a high performance, chlorine-free lubricant designed for all cold metal pressing and drawing operations. ULTRAFORM™ ADVANTAGE is unique in that it gives unprecedented levels of performance and outstanding economy.**

**For the most difficult operations, the product should be used undiluted to give the highest levels of performance. Where economy is required, the wide dilution range of ULTRAFORM™ ADVANTAGE enables the product to be extended using either oil or water.**

### Features

- High performance giving minimal scrap.
- Wide dilution range giving economy.
- Chlorine-free.
- Easy to clean.
- Suitable for all metals.

### Directions for Use

ULTRAFORM™ ADVANTAGE may be applied by brush, drip or airless spray system. Where absolute freedom from discolouration is essential, it is recommended that compatibility trials are performed.

#### RECOMMENDED DILUTION:

For the severest draws, use ULTRAFORM™ ADVANTAGE neat. For less severe operations, the product may be diluted with oil or water in ratios up to 10 parts of oil or water to 1 part ULTRAFORM™ ADVANTAGE, depending upon the particular operation. Stir continuously when adding ULTRAFORM™ ADVANTAGE to oil or water until the desired ratio is obtained.

#### PREPARATION OF A PASTE:

When the method of application requires the use of a paste, this can be obtained by mixing ULTRAFORM™ ADVANTAGE with equal amounts of water. Stir continuously whilst adding the water until a paste is achieved.

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BS EN ISO 9001  
Certificate No. FM 12448



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The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

# Technical Data

**ROCOL**<sup>®</sup>

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## ULTRAFORM™ ADVANTAGE

<b>Appearance</b>	Brown liquid
<b>Odour</b>	Mild
<b>pH</b>	8.6 at 10:1
<b>Density at 20°C</b>	0.97 g/cm <sup>3</sup>
<b>Storage</b>	Store at normal ambient temperature (5 to 30°C)
<b>Pack Sizes – Part Codes</b>	20 ltr - 86273 200 ltr - 86279

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