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15/02/07

FLEXANE ACCESSORIES

FLEXANE ACCELERATOR

Used to shorten the cure time of all Flexanes.

FEATURES

- Speeds up cure times in temperatures as low as 0ºC
- 2g of Accelerator can reduce cure time of 500g of Flexane by 50%
- Use no more than 4g of Accelerator with each 500g of Flexane
- Recommended to maintain cure schedule when using Devcon's Flex-Add

STORAGE AND SHELF LIFE

Devcon Flexane Accelerator should be stored in a cool dry place when not used for a long period of time. A shelf life of 2 years from date of manufacture can be expected when stored at room temperature (22ºC) in their original containers.

FLEX-ADD FLEXIBILIZER

Used with Flexane 80 Liquid to custom produce softer urethanes.
Produce a cured material with any desired hardness durometer softer than 80 Shore A for specific applications. Add to the curing agent before mixing.

Durometer selection depends on amount of Flex-Add used – see chart below:

Durometer Hardness – after 30 days at 21ºC	78	70	66	62	58	54	50	44
Amount of grammes used with 500g of Flexane 80 Liquid	63g	126g	187g	250g	313g	376g	437g	500g

STORAGE AND SHELF LIFE

Devcon Flex-Add Flexibilizer should be stored in a cool dry place when not used for a long period of time. A shelf life of 5 years from date of manufacture can be expected when stored at room temperature (22ºC) in their original containers.

PRECAUTION

For complete safety and handling information, please refer to the appropriate Material Safety Data Sheets prior to using this product.

ORDERING INFORMATION:

Stock No	Unit size
15990	Flexane Accelerator 336g
15940	Flex-Add Flexibilizer 237ml

Warranty: Devcon will replace any material found to be defective. Because the storage, handling and application of this material is beyond our control we can accept no liability for the results obtained.

Disclaimer: All information on this data sheet is based on laboratory testing and is not intended for design purposes. ITW Devcon makes no representations or warranties of any kind concerning this data.

For technical assistance please call 01933 675299